

Amendments to the Specification:

[0024] The procedure of Step (3) in Example 1 was repeated, except that (S)(-)-amlodipine-hemi-L-tartrate-DMSO-solvate (S)(-)-amlodipine-hemi-L-tartrate-1/4-DMSO-solvate (3 g) prepared in accordance with Step (1) of Example 1 was used instead of (S)(-)-amlodipine-hemi-L-tartrate-monohydrate, to obtain 2.1 g of S(-)-amlodipine.

An abstract of the disclosure, as required by 37 CFR 1.72(b) is submitted on a separate sheet.